

Work Order ID 56723

March 5, 2010 9:59:52 AM



Page 1

Item ID: D412-742-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 05/03/2010 Start Qty: 1.00



Required Date: 17/03/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: PL

Date: 10-3-85 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-742

D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-011 CHG006

5 10/08/19

HJ for CL 10/08/19

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/8/18 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/19

@

D412-742-041/B567412

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Item ID: D412-742-011

Accept



Setup Start



Revision ID:

Item Name: Float Skidtube Installation

Stop



Start Date: 05/03/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 17/03/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPPD412-742-011								
	Location: 73								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

Reog

10/01/19sf

10/08/23sf

mf

10-8-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 56723

Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Start Qty: 1.00

Required Qty: 1.00

MS21043-3



Nut

Purchased No 100 Each 4,196.000 33.0000



10/8/18 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 80

103691 80

Main Warehouse

ST 4116

111819 70

112243 29

112314 4017

33

AN3C37A



BOLT

Purchased No 110 Each 84.0000 3.0000



M114761 10/8/18 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 84

112454 84

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Start Date: 05/03/2010

Required Date: 17/03/2010

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 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

AN3C40A



BOLT

Purchased No

110

Each

84.0000

2.0000



10/8/18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

84

106176

34

112454

50

2

AN3C41A



BOLT

Purchased No

110

Each

138.0000

3.0000



M114443 10/6/18

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

134

112431

34

112829

100

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 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Start Qty: 1.00

Required Qty: 1.00

AN3C42A



BOLT

Purchased

No

110

Each

132.0000 3.0000



10/8/12 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

132

106169

32

106176

100

3

AN3C43A



BOLT

Purchased

No

110

Each

45.0000 3.0000



M114330 10/8/12 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

45

106227

2

106228

35

107457

8

AN3C44A



BOLT

Purchased

No

110

Each

173.0000 9.0000



10/8/12 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

173

106187

73

110848

100

9

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 IPP Rev: B 06-06-08 As per DS19336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

AN3C47A

Purchased

No

110

Each

111.0000

10.0000



BOLT



10/8/10 21

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111

106171

62

110847

49

10

AN4C47A

Purchased

No

110

Each

110.0000

4.0000



Bolt



1115231 10/8/10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

110

112489

2

112816

3

113164

5

113302

100

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Required Date: 17/03/2010

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 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

AN4C52A

Purchased No

110

Each

184.0000

8.0000



BOLT



10/8/1851

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

184

103914

19

112543

15

112641

50

113121

100

AN4C6A

Purchased No

110

Each

611.0000

16.0000



Bolt



8
10/8/1850

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

607

111295

0

112759

25

112794

82

113121

500

16

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Required Date: 17/03/2010

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 IPP Rev: B 06-06-08 As per DS19336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

AN4C7A



Bolt

Purchased

No

110

Each

431.0000

4.0000



10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

431

109147

431

AN6C12A



BOLT

Purchased

No

110

Each

99.0000

8.0000



4
10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

104289

1

110396

98

6
8

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 56723



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Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

AN960C10L

Purchased No

110

Each

388.0000 66.0000



washer

NAS1149C0332 R



1115000 10/8/185

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

288

112116

128

112612

160

AN960C416L

Purchased No

110

Each

1,314.000 32.0000



WASHER



1078/185

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1270

111916

2

112612

368

112794

500

112828

400

23
9

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng /- Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 56723

Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Start Qty: 1.00

Required Qty: 1.00

AN960C616L

Purchased No

110

Each

250.0000

8.0000



WASHER

10/8/18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

250

111424

50

113064

200

D2571

Manufactured No

110

Each

22.0000

1.0000



Saddle, Fwd Out 205

8
B59298 10/8/18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

11644

1

43564

3

47564

7

52910

3

Main Warehouse

ST433

8

54929

8

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng-/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 56723



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Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
IPP Rev: B 06-06-08 As per DS19336 JLM
IPP Rev: C 07-05-28 As per Rev C JLM
IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D2572



Saddle, Fwd In 205

Manufactured No

110

Each

12.0000

1.0000



BS9850 10/8/18

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43565

3

52908

9

Manufactured No

110

Each

25.0000

1.0000



BS9881 10/8/18

D2573



Saddle, Aft Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

43566

3

44206

1

47566

7

Main Warehouse

ST434

14

52328

6

52911

8

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D2574

Manufactured No

110

Each

17.0000

1.0000



Saddle, Aft In 205



B59882 10/8/85

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

43567

2

Main Warehouse

ST434

15

53463

7

56398

8

D2747

Manufactured No

110

Each

229.0000

4.0000



Set Screw



10/8/85

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST023

229

39224

4

43855

25

51921

200

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D2876

Manufactured No

110

Each

149.0000

2.0000



Saddle Spacer



10/8/18 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST028

102

42364

102

Main Warehouse

ST051

47

51540

47

2

D2877

Manufactured No

110

Each

80.0000

2.0000



Saddle Spacer



BS8531/18/185

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST028

80

46518

1

47292

42

51541

37

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 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D3403-1



Bushing

Manufactured No

110

Each

45.0000

16.0000



B59119 10/8/185P

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

18

54237

5

56387

13

Main Warehouse

ST55 ?

27

56387

27

D3403-3



Bushing

Manufactured No

110

Each

24.0000

8.0000



B56852 10/8/185P

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

24

52900

24

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 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110

Each

17.0000

1.0000



Lug Assembly



B66204 10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

53887

17

D3405-043

Manufactured No

110

Each

8.0000

1.0000



Lug Assembly



B59629 10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

46589

1

46863

1

52324

1

53888

5

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Work Order ID: 56723



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments:

IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D3407-041

Manufactured No

110

Each

12.0000

1.0000



Tow Ring



B58755 10/8/1858

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

3

48356

1

50755

2

Main Warehouse

ST464

6

55032

6

D3417-3

Manufactured No

110

Each

105.0000

2.0000



Washer



10/8/1858

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

105

42176

2

44349

22

51648

28

53182

53

2

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Work Order ID: 56723

Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DS19336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

172.0000

1.0000



Washer



10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

172

51653

4

54692

168

Manufactured No

110

Each

168.0000

2.0000

D3533-1



Set Screw



10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

168

51602

168

Manufactured No

110

Each

39.0000

16.0000

D3672-11



Phenolic Washer



2

B58046 10/8/10 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

39

35524

39

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Work Order ID: 56723



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev:B 06-06-08 As per DSI9336 JLM
 IPP Rev:C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D3672-3 Manufactured No

110 Each 524.0000 32.0000



Phenolic Washer



BS7704 10/8/18

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST117 24

51596 24

Main Warehouse

ST77 500

55560 500

D3672-9 Manufactured No

110 Each 491.0000 8.0000



Phenolic Washer



10/8/18

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 491

35523 491

D412-742-015 Manufactured No

110 Each 3.0000 1.0000



Electric Step

CHG 101



BS6740 10/8/18

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG 3

35939 3

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Work Order ID: 56723



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments: IPP Rev: A ☐ 05.10.13 ☐ New Issue ☐ KJ/JLM ☐
 IPP Rev: B 06-06-08 As per DSI9336 JLM
 IPP Rev: C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC

Start Qty: 1.00

Required Qty: 1.00

D412-742-041

Manufactured No

110

Each

0.0000

1.0000



Replacement Float Skidtube

MS21043-4

Purchased No

110

Each

374.0000

29.0000



Nut

356742 10/8/1980

1114348 10/8/88

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

334

112314

100

112492

11

113064

223